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web bar stock out of this tolerance will not run at optimum rpm other factors such as material type brass copper bronze and other malleable materials clamping efficiency of the machine workholding alignment of the bar feed oil type bar preparation and spindle liners will affect optimum rpm capability of the system

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web in case the bar feeder or lathe has shifted align the bar

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length max l the bar feeder system is allowed to load is given by the length of the lathe spindle the bar should never